

INTRODUCTION

This instruction covers the installation of a threaded insert into the TF Server to provide improved mounting of the Sight Gauge Assembly.

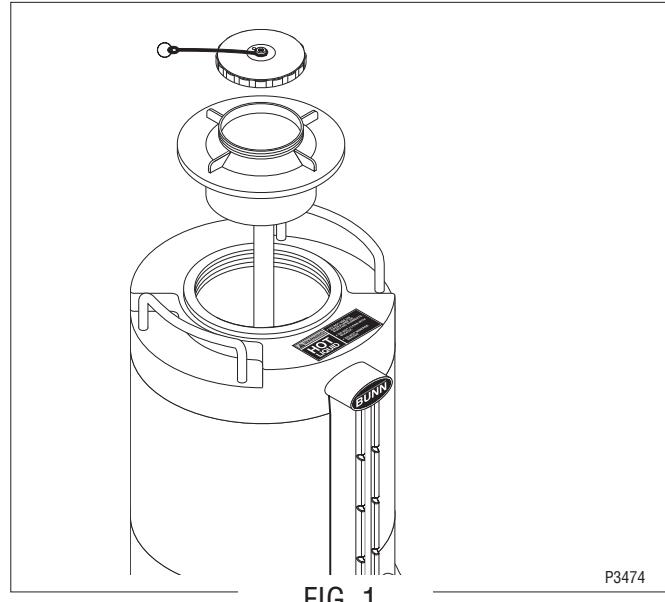
KIT CONTENTS

PART NO.	DESCRIPTION
38151.0000	Insert, Threaded #6-32
38153.0000	Installation Instructions
02367.0002	Screw, Truss Head, locking #6-32 x 0.62"

INSTRUCTIONS

INSTALLING THE THREADED INSERT

1. Unscrew and remove the lid assembly from the TF server (FIG. 1).
2. Empty any liquid in the server.



(Continued)

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INSTRUCTIONS (Cont.)

- Using a standard screwdriver, remove the cover plate from the top of the sight gauge and remove the screw holding the top of the sight gauge in place. Retain the screw for use as an installation tool in step 7. (FIG. 2)

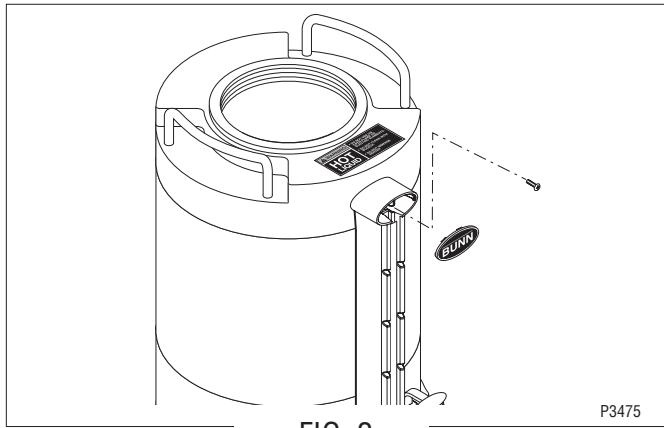


FIG. 2

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- Use an adjustable wrench or any other appropriate tool to loosen the nut at the bottom of the sight gauge.

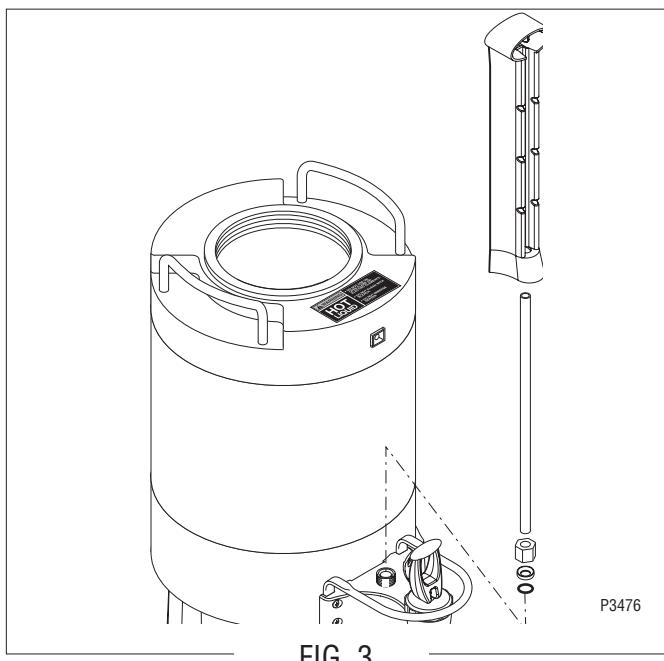


FIG. 3

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- When the nut is loose, remove the sight gauge assembly (nut, ferrule, o-ring, sight gauge, shroud, and sight gauge backing) from the Faucet spout. (FIG. 3)

NOTE: *The use of needle nose pliers may be used to remove the o-ring from the faucet spout only if replacement of the o-ring is necessary.*

WARNING: *Use care not to damage the faucet spout if tools are used to remove items in the faucet spout.*

- Cover the sight gauge hole prior to drilling to prevent loose particles from entering and causing possible restrictions or damage. Use a .1875" (3/16") drill bit to open up the hole.

- Install the screw removed in step 3 all the way through the threaded insert. Position the threaded insert into the new hole and tap flush to the surface using a small hammer and a #2 phillips head screwdriver. Remove the screw and discard. (Fig. 4)

NOTE: Do NOT overdrive the insert into the hole.

- Re-install sight gauge in reverse order of removal using the new screw with thread-lok patch.

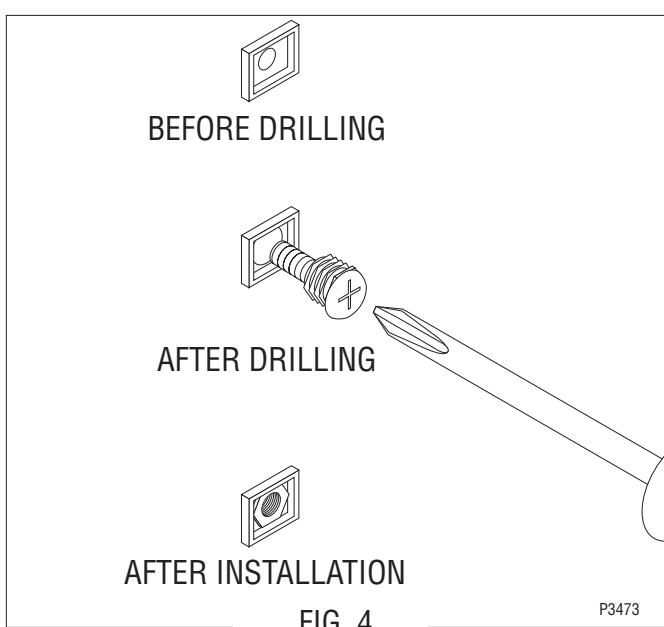


FIG. 4

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