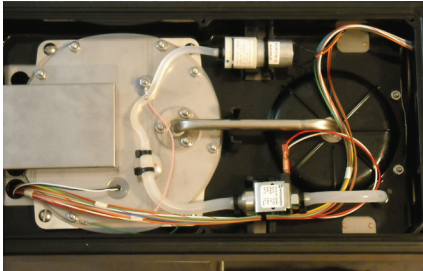


**Tools Required:**

- ☐ Philips screwdriver
- ☐ Slotted Screwdriver
- ☐ 11/32 socket, wrench, or nut driver
- ☐ Silicon caulk

**Step 1:** Remove the two philips head screws at the rear and remove the top lid.

**Step 2:** Remove the 4 slotted screws that hold the tank down.



**Step 3:** Remove two nuts on the inside near the display board.

**Step 4:** Remove the two screws near the funnel rails.



**Step 5:** The black plastic housing can now be lifted up enough on the front to access the two mounting screws for the control board.



**Step 6:** After the board is reinstalled run a bead of silicon caulk along the front edge near the circuit board.

