

The brew tank will need to be replaced when the heating element no longer works.

- Step 1:** Disconnect power to the brewer.
- Step 2:** Remove top cover (2 screws) and rear cover (6 screws).
- Step 3:** Drain tank by following procedures written in the Installation and Operating Guide or disconnect snap clamp from braided tube with the thermistor and remove braided tube with thermistor from the tank fitting. Turn brewer over sink and water will drain out of the tank slowly.
- Step 4:** Position brewer onto countertop with the rear facing you and tilt the machine forward until it rests on the front edge bottom.
- Step 5:** Disconnect black wire from limit thermostat going to heater relay.
- Step 6:** Leave all wires connected to relay and remove relay from CBA mounting bracket via 2 screws.
- Step 7:** Disconnect the thermistor 2 pin connector from the CBA labeled "Brew Tank".
- Step 8:** Remove bottom snap clamp from the braided tube with the thermistor and remove braided tube with the thermistor from the tank fitting.
- Step 9:** Remove snap clamp from center top braided hose and remove braided hose from tank fitting.
- Step 10:** Disconnect the flow meter 3 pin connector at the main control board labeled "J1".
- Step 11:** Remove the CBA with bracket from the trunk frame by 3 standard screws. 2 screws are located bottom underside and 1 screw located above the white harness clamp behind the wires.
- Step 12:** Rotate the CBA with bracket to the right exposing the entire brew tank assembly.
- Step 13:** Remove the snap clamp off the braided inlet hose on the center bottom fitting and pull off braided hose from tank fitting.
- Step 14:** Disconnect the white wire with the ¼ inch spade terminal from the piggy back terminal on the white cord set wire going to the bottom terminal connection on the CBA labeled "L2".
- Step 15:** Mark or make note on how the brew tank is orientated in the machine. Remove the 2 standard screws from the tank mounting band and remove tank.
- Step 16:** Disconnect the black wire from the limit thermostat and remove limit thermostat by gently prying the holding clamp upward and remove limit thermostat.