

The hot water tank will need to be replaced when the heating element no longer works.

- Step 1:** Disconnect power to the brewer.
- Step 2:** Remove top cover (2 screws) and rear cover (6 screws).
- Step 3:** Drain tank by following procedures written in the Installation and Operating Guide or disconnect snap clamp from braided tube with the thermistor and remove braided tube with thermistor from the tank fitting. Turn brewer over sink and water will drain out of the tank slowly.
- Step 4:** Position brewer onto countertop with the rear facing you and tilt the machine forward until it rests on the front edge bottom.
- Step 5:** Disconnect the red wire to the limit thermostat.
- Step 6:** Disconnect the 2 ground wires attached to the bottom of the tank via 11/32 nut and lock washer.
- Step 7:** Disconnect the white wire with the ¼ inch spade terminal at the bottom of the CBA that connects to one side of the tank heater.
- Step 8:** Remove refill probe with the pink wire attached by gently prying upward with a standard blade screwdriver or by the use of pliers and pull tightly fitted probe out of grommet.
- Step 9:** Remove stainless tube out of the grommet with the silicone hose attached by pulling upward out of the grommet.
- Step 10:** Disconnect the thermistor 2 pin connector from the CBA labeled "Hot Water".
- Step 11:** Remove bottom snap clamp from the braided tube with the thermistor and remove braided tube with the thermistor from the tank fitting.
- Step 12:** Remove snap clamp off the center tank fitting and pull silicone hose off the tank fitting.
- Step 13:** Remove snap clamp off of bottom silicone hose and pull hose from bottom tank fitting.
- Step 14:** Mark or make note on how the hot water tank is orientated in the machine. Remove the 2 standard screws from the tank mounting band and remove tank.
- Step 15:** Disconnect the black wire from the limit thermostat and remove limit thermostat by gently prying the holding clamp upward and remove limit thermostat.