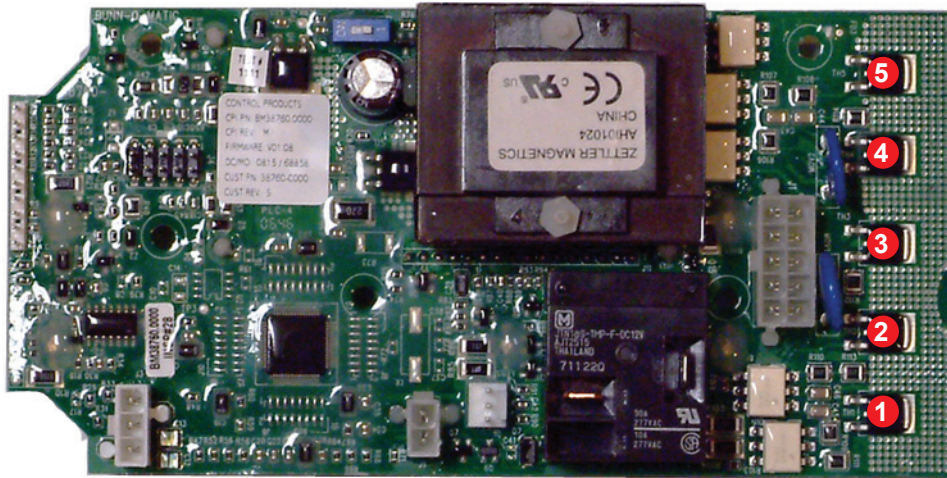


AXIOM™ Triac Map

(BUNN P/N 38760.xxxx)



Viewing the Control board as if were installed in the machine on the right vertical edge a series of 5 triacs can be found. They are labeled TH1 to TH5 with TH1 being located at the bottom of the board and TH5 at the top.

- 1: TH1 controls the front left, top rear or right rear warmers (depending on model type)
- 2: TH2 controls Brew Valve
- 3: TH3 controls Left rear, top front or right front warmer (depending on model type)
- 4: TH4 controls Refill valve
- 5: TH5 controls main warmer (depending on model type)