

In order to maintain proper operation and long service life BUNN® recommends performing the preventive maintenance every 6 months. Individual customers will vary with some customers choosing not to receive preventive maintenance.

**Tools Required:**

- ☐ 2 Flat head screwdrivers (1 small, 1 medium)
- ☐ Adjustable wrench
- ☐ Needle nose pliers
- ☐ Deliming tool (BUNN P/N: 38227.0000)

**Prior to servicing the brewer:**

- ☐ Disconnect the electrical supply
- ☐ Shut off water supply

**PM Steps**

**Step 1:**

- ☐ Remove probes from tank lid.
- ☐ Remove top and front access panels
- ☐ Drain tank using drain hose located behind front panel. Caution Hot Water!!
- ☐ Remove thermistor probe (temp probe) from the top of the tank. Clean and inspect
- ☐ Remove liquid level probes (2) from tank lid clean and inspect
- ☐ Reassembly is the opposite of disassembly

**Step 2:**

- ☐ Rebuild brew valve, clean outlet fittings at tank.
- ☐ Remove wire leads from brew valve
- ☐ Carefully remove silicon hose from brew valve
- ☐ Remove mounting nuts
- ☐ Remove 4 screws from valve
- ☐ Replace plunger, spring and rubber seat using rebuild kit, (BUNN P/N: 11517.0008)
- ☐ Carefully remove the silicon hoses from the outlet tank fittings
- ☐ Clean fittings using deliming tool (long end) or suitable tool
- ☐ Reassembly is the opposite of disassembly

**Step 3:**

- ☐ Rebuild hot water faucet.
- ☐ Replace hot water seat cup by unscrewing the bonnet assembly
- ☐ Remove old seat cup
- ☐ Install new seat cup, (BUNN P/N: 02766.0000)
- ☐ Reassembly is opposite of disassembly

**Step 4:**

- ☐ Clean and inspect Sprayhead clean spray head fitting.
- ☐ Clean and inspect Sprayhead
- ☐ Clean Sprayhead fitting using deliming tool

**Step 5:** Inspect brew funnel for missing or loose parts.

**Step 6:** Inspect water connection points for signs of leakage.

**Step 7:** Inspect power cord.

**Step 8:**

- ☐ Return AXIOM® to service.
- ☐ Turn on water supply and check for leaks
- ☐ Plug AXIOM® in at wall receptacle
- ☐ Allow tank to fill and heat to operating temperature

**Step 9: Calibrate Sprayhead.**

- ☐ Enter Level 2 programming.
- ☐ Scroll to the Calibrate Flow screen. This test is used to capture water from the sprayhead during a pre-determined 60 second dispense valve cycle.

**CALIBRATE FLOW ?**

**NO**

**YES**

- ☐ Ensure the sprayhead and funnel are in place and put a container, measuring pitcher or server, underneath the funnel, select Yes.

**CONTAINER RDY ?**

**QUIT**

**YES**

- ☐ To activate the flow rate check, press the Brew button.  
The valve will open for 60 seconds. Once all of the water has dripped out, use the (-) or (+) buttons to input the volume collected and select Done.

**BREW OZ: 64.0**

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**DONE**

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