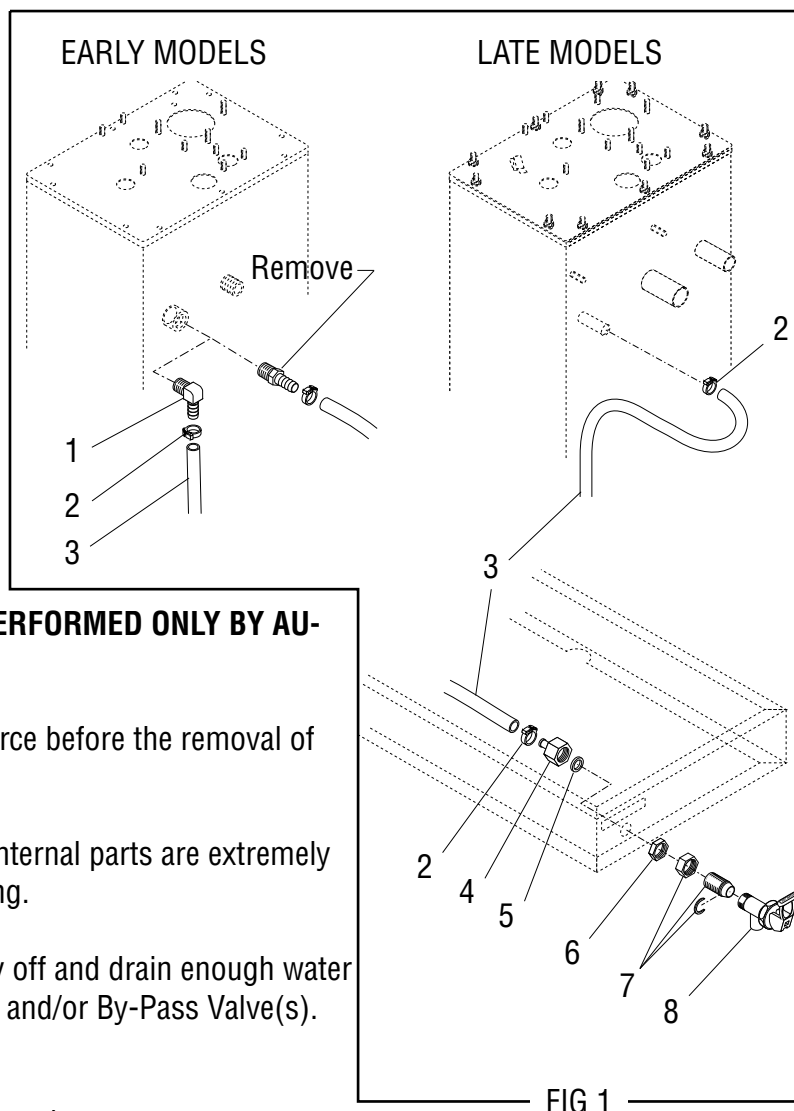


This kit is intended for use with all SINGLE, and SINGLE SH models. Some models may not have a lower faucet mounting hole; for those models refer to the following page before proceeding with these instructions.

KIT CONTENTS

ITEM	PART NO.	QTY.	DESCRIPTION
1	20202.1601	1	Elbow, .375" Barb x .25" MPT
2	12422.0001	2	Clamp, Hose-Snap Type
3	20976.0066	1	Tube, Silicone 48.0"
4	28807.0000	1	Fitting, Faucet to Tubing
5	20756.0000	1	Gasket, Faucet Sealing
6	33489.0000	1	Nut, Hex-Jam Chrome
7	33491.0000	1	Shank Assembly, Faucet
8	32240.0001	1	Faucet Assembly
9	05749.0004	1	Plug, BLK .50" Dia. Hole
10	20201.5600	1	Decal, Warning Hot Water



INSTALLATION AND/OR RELOCATION MUST BE PERFORMED ONLY BY AUTHORIZED SERVICE PERSONNEL

WARNING- Disconnect brewer from the power source before the removal of any panel or replacement of any component.

WARNING- Water drained from brewer and many internal parts are extremely hot; allow contents of tank to cool before proceeding.

1. If brewer has been in service, turn water supply off and drain enough water from the tank so water level is below the faucet and/or By-Pass Valve(s).
2. Disconnect power to brewer.
3. Remove top lid from brewer.
4. Remove front access panel and warmer cover panel.
5. Removing the overflow cup may facilitate this procedure. If necessary, remove two nuts holding the overflow cup in place and move cup out of the way.

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6. Refer to FIG 1, remove silicone tube from the tank and faucet; for Early Models remove hose barb fitting from the tank.

NOTICE - Certain pipe joint compounds may attack thermoplastics inside the brewer. Use only teflon tape where pipe thread sealant is required.

7. For Early Models only, install 90 degree barb fitting (1) into tank; barb must be pointing down.
8. Hold barb fitting inside the brewer (behind control panel) with a wrench and turn faucet counterclockwise. Remove faucet and fitting from the brewer. **NOTE: Early brewers did not use a sealing washer. If you have this type fitting you must discard fitting and use new fitting supplied with kit.**
9. Install hole plug (9) into faucet mounting hole in control panel.
10. Place a new clamp (2) on one end of new silicone tube (3). Install new tube onto hose-barb fitting installed in tank in step 7 for Early Models, or onto tank for Late Models; tighten the clamp.
11. Route silicone tube so it does not come in contact with any knobs, easily bent electronic components, or sharp surfaces. Route tube in order to prevent kinks; trim tube to the correct length if necessary.
12. Remove lower hole plug from brewer base.
13. Remove the left front leg from the brewer and trim .25" of threads from the leg (FIG 2).
14. If your brewer does not have a lower faucet mounting hole or if the mounting hole is only .50" Dia., refer to the FIG 3 below to drill a **.855" Dia.** hole or enlarge existing hole.
15. Install faucet shank assembly (7), chrome jam nut (6), gasket (5) and fitting (4) into brewer base.
16. Install faucet assembly (8) onto faucet shank.
17. Place the other new clamp (3) over end of the new silicone tube. Install tube onto faucet fitting; tighten the clamp.
18. Reinstall overflow cup (if removed).
19. Reinstall warmer cover panel, front access panel, and top lid.
20. Install new warning decal (10) on brewer near the faucet. The brewer is now ready to return to service.

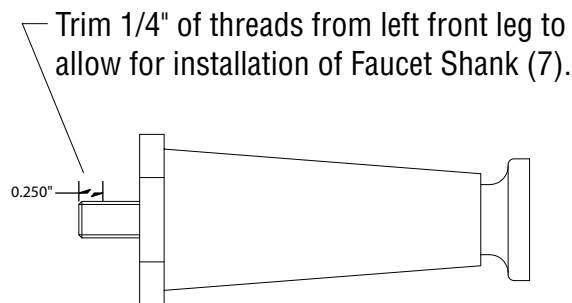


FIG 2

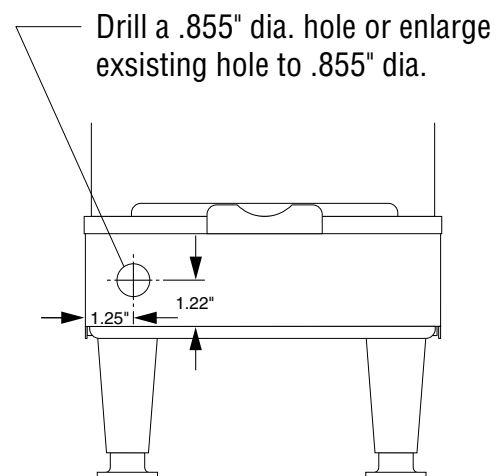


FIG 3

P1475-1